

Integrated System Analysis of Offshore Wind Projects

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Offshore Wind Farm

Prinses Amaliawindpark

June 2008

Wind turbines: 60 Vestas V80 / 2 MW

Capacity: 120 MW

Water depth: 19 - 24 meters

Distance from shore: 23 kilometers

Surface area: 14 km²

Hub height: 59 meters

Rotor diameter: 80 meters

Annual power production: 435 GWh

CO₂-emissions avoidance: 225.000 tons/year

Enough to power: 125.000 households

Complex System

Relatively New Technology

Various, Interrelated
Uncertain Parameters

High COE

Inadequate,
Traditional LCC

http://www.q7wind.nl/en/nieuws_fotos.asp



Offshore Wind Plants

Installed Capacity (MW)

2008 1,515

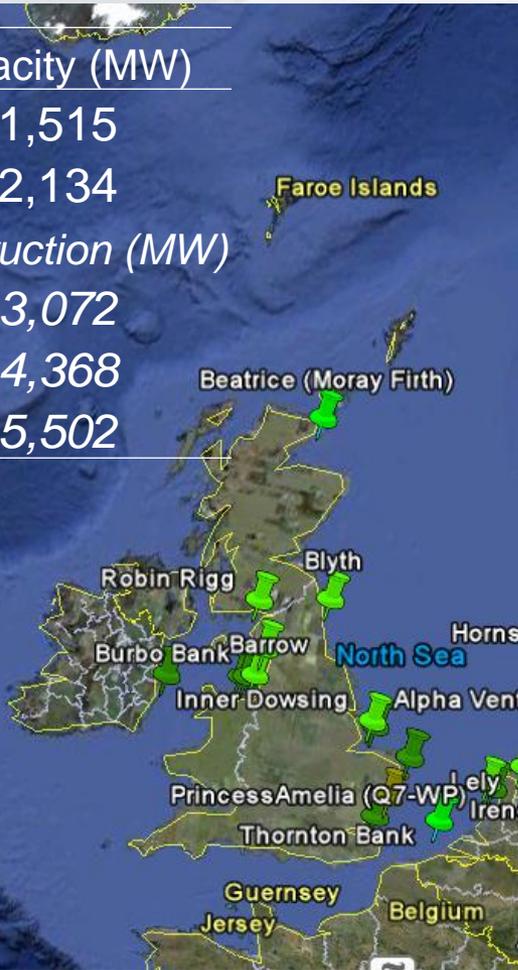
2009 2,134

+ Under Construction (MW)

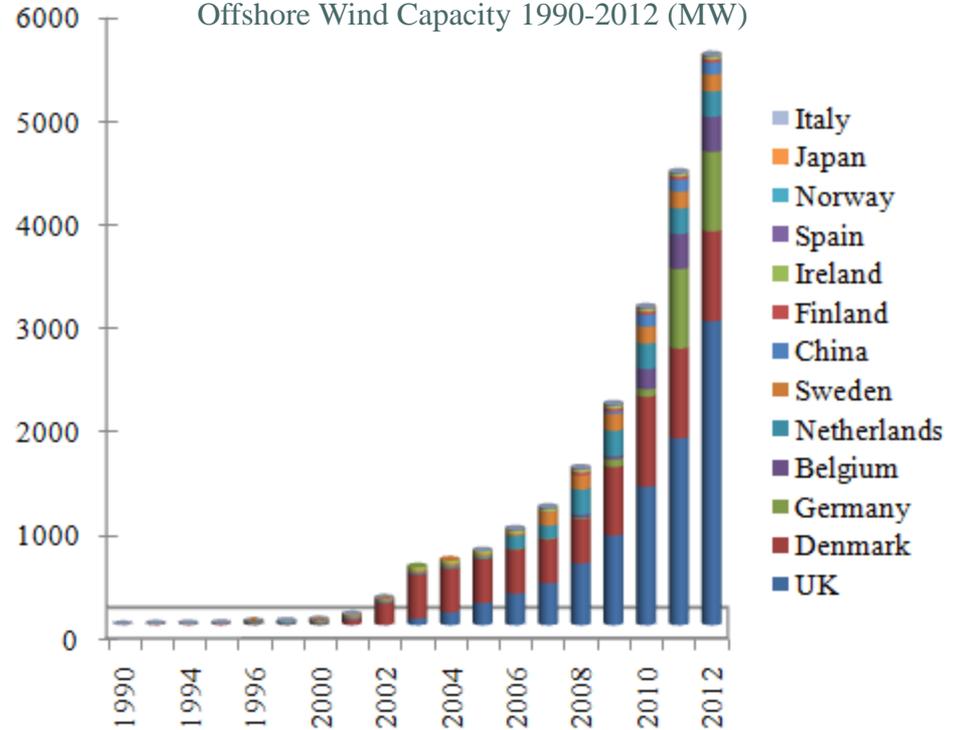
2010 3,072

2011 4,368

2012 5,502



Worldwide Cumulative Installed and under Construction Offshore Wind Capacity 1990-2012 (MW)



Offshore Wind Plants



<http://www.4coffshore.com/offshorewind/>



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Uncertainty

Environmental

Physical

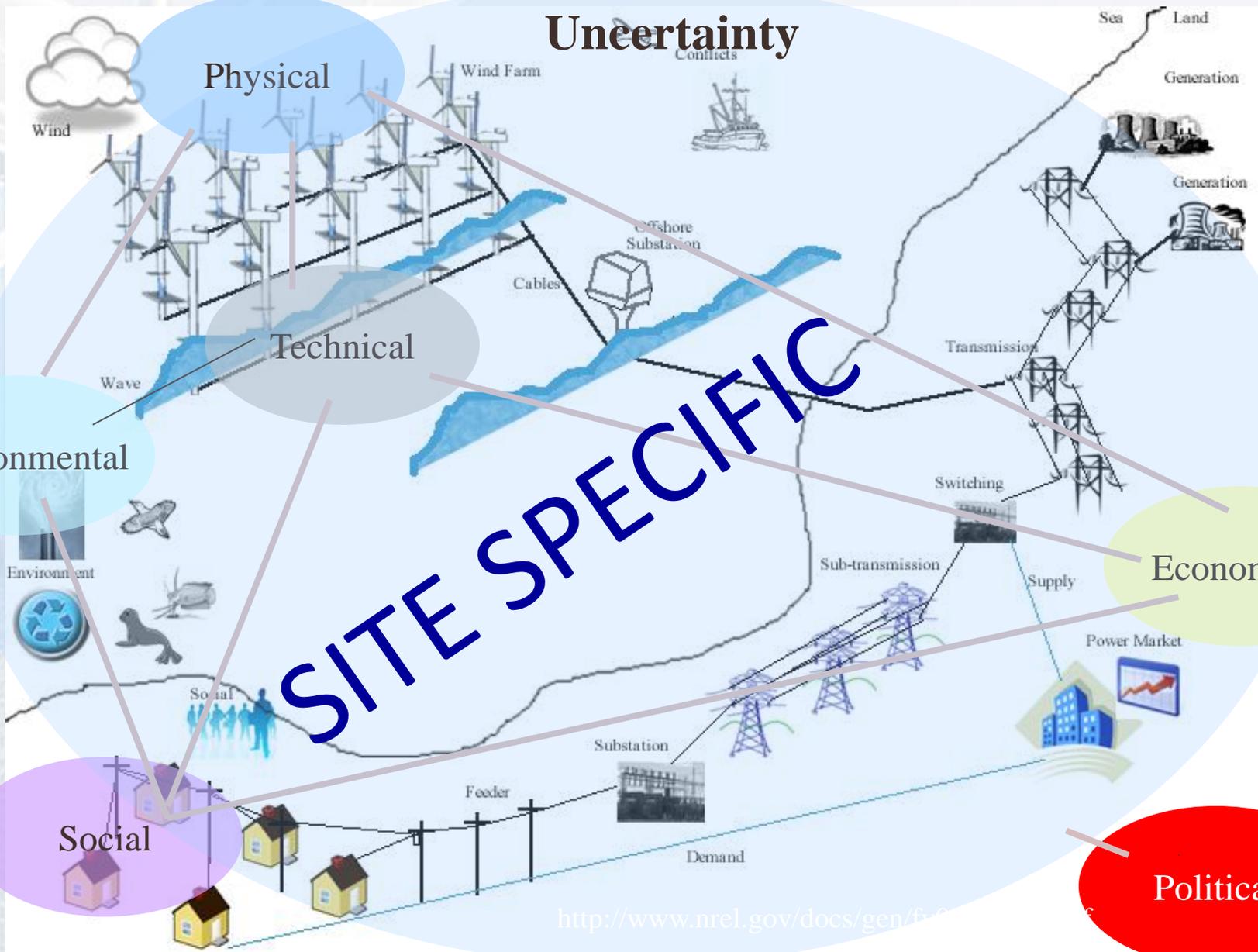
Technical

Social

Economical

Political

SITE SPECIFIC



<http://www.nrel.gov/docs/gen/f/6>



Life-Cycle of an Offshore Wind Project

Site Selection

Site Investigation
Site Feasibility

Permits and Approvals

Power Purchase Agreement

Environmental Impact Assessment

Met Mast Approval / Installation

Permit Application - Approval

Project Financing

Legal & Accounting

Site Development

Preliminary Design

Wind Resource Assessment

Seabed / Wave Assessment

Wind Turbine Siting

Mechanical Design

Electrical Design

Civil Design

Final Design

Project Build

Contracting

Order & Manufacture

Manufacturing Payments

Installation

Foundations

Cables

Towers

Turbines

Substations

Offshore

Onshore

Installation Payments

Project Management

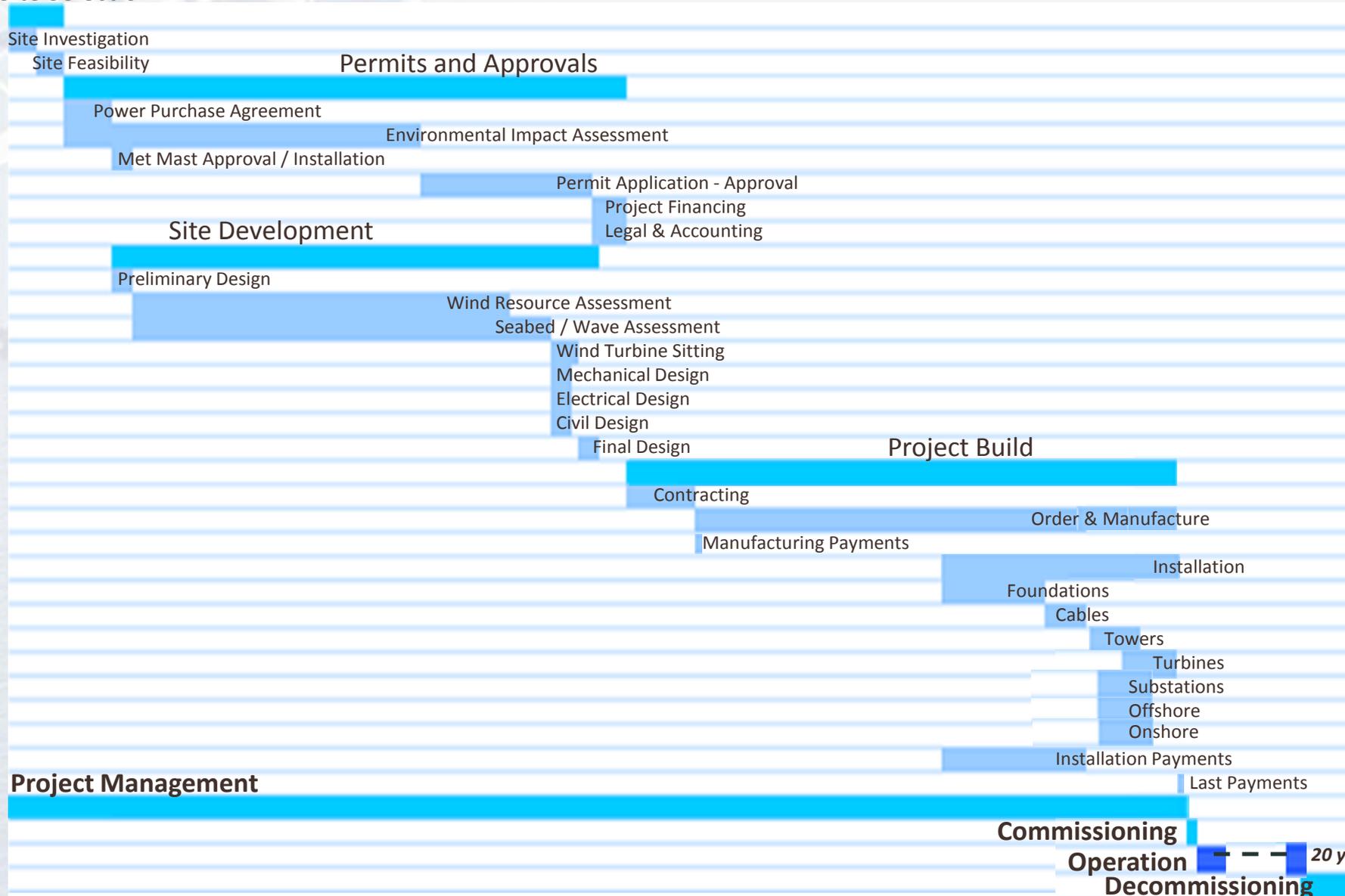
Last Payments

Commissioning

Operation

Decommissioning

20 years



Offshore Wind Energy

Models, Projects, Tools

- NASA MOD
- Sunderland Model – University of Sunderland
- OPTI-OWECS – TUDelft
- WINDPACT – NREL, DOE
- OWECOP – ECN
- DOWEC – NEG Micon, LM Glasfiber, ACZ, ECN
- OWFLO – UMASS, GE, DOE
- RETSCREEN – Energy Diversification Research Laboratory, Canada
- Others



Research Questions

- Which cost drivers have the most impact on the wind generated cost of electricity?
- To what extent can a wind generated cost of electricity be usefully characterized by a probability distribution?
- What are the best financing methods and the impact of different financing structures on the cost of wind generated electricity?
- To what extent can scheduling and project management variation effect the cost of the wind generated electricity?
- How can a model best characterize the power market structure affects with respect to the grid-generated cost of the wind generated electricity?
- How can a model characterize CO₂ cap and trade system (e.g., tradable Renewable Energy Credits) with respect to the cost of wind generated electricity?



Offshore Wind Integrated Cost

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- Integrated
- Uncertainty
- Cost of Electricity
- Environment
- Financing
- Scheduling
- Power Network
- Risk Analysis
- Optimization

Wind

Wave

Turbine

Balance of Station

Operation and
Maintenance

Engineering
Economy

Environment

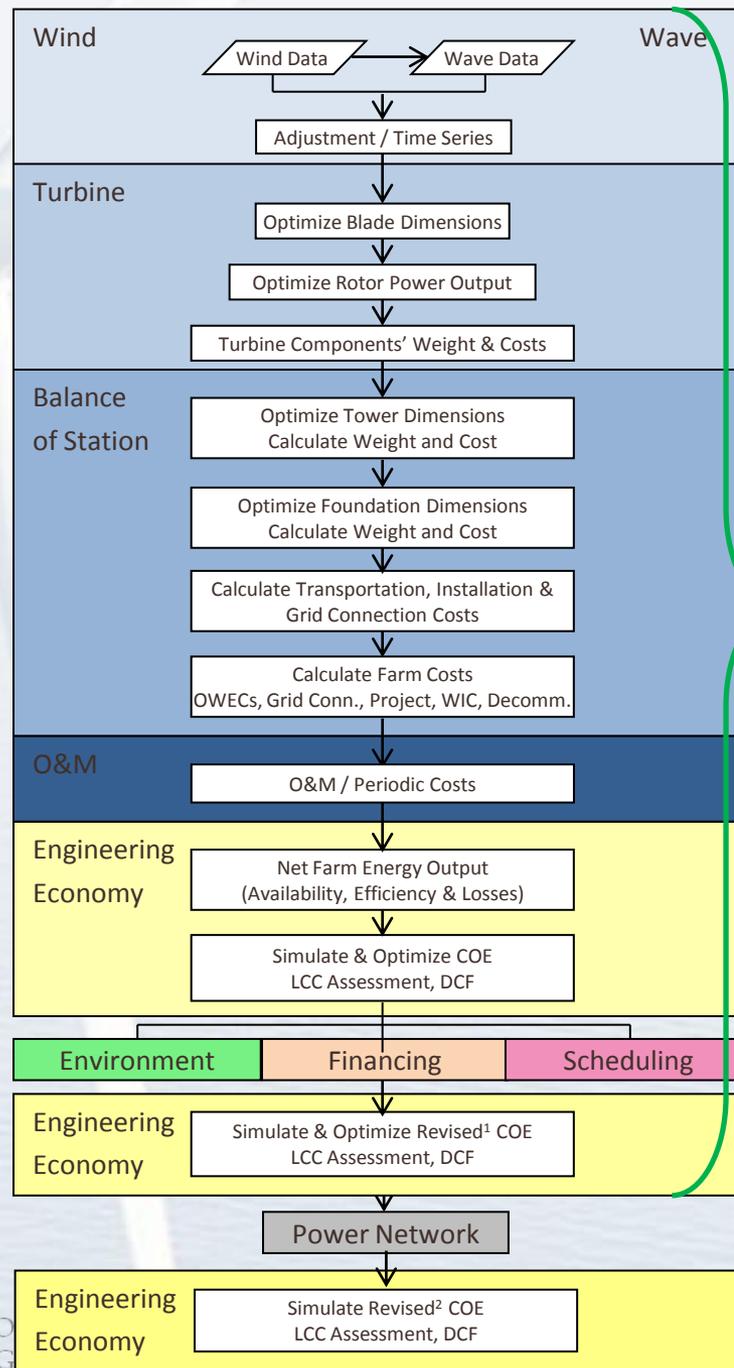
Financing

Scheduling

Power Network



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COE Optimization
Genetic Algorithms

COE Simulation
Monte Carlo



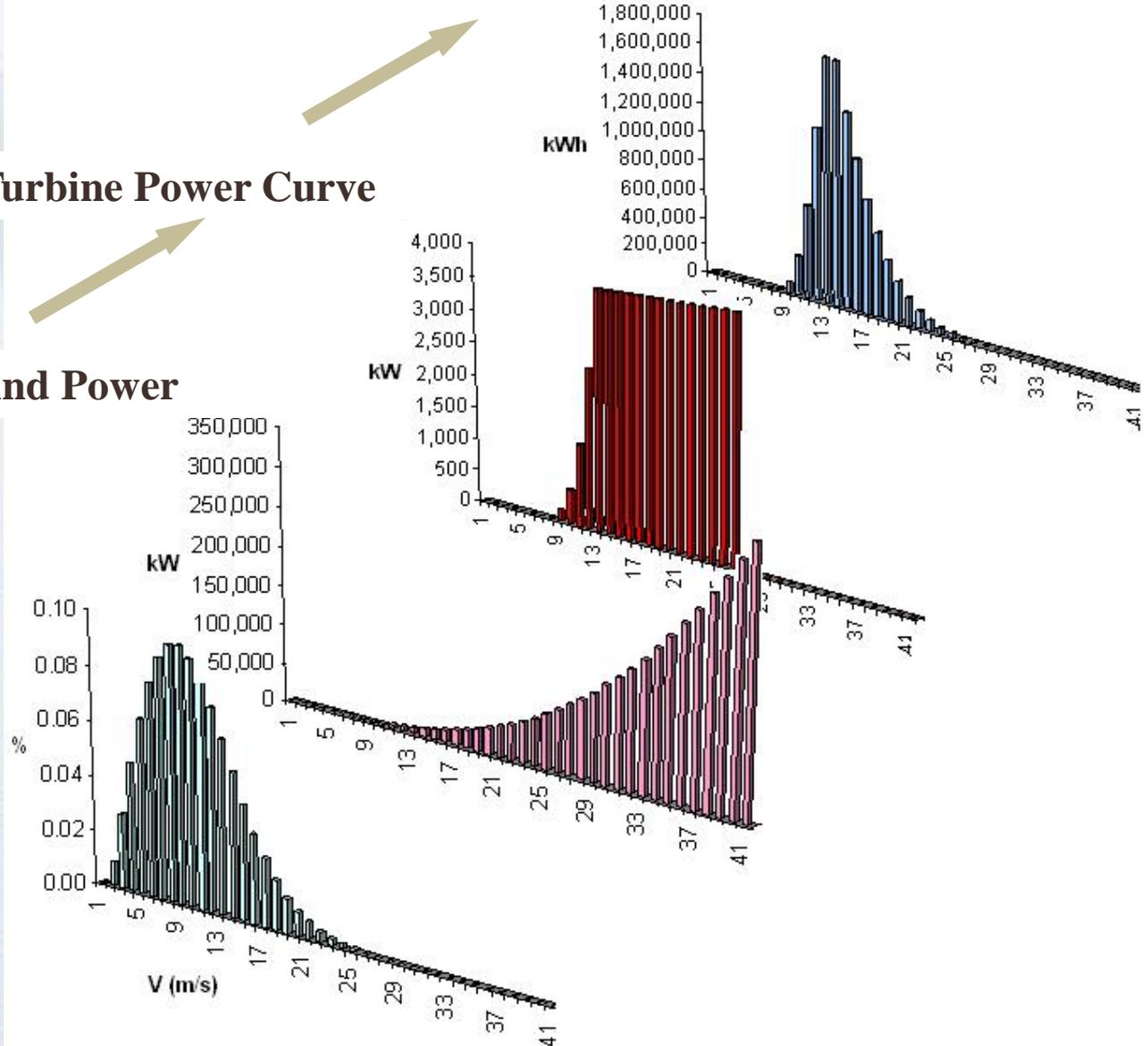
Energy Output

Annual Energy Output

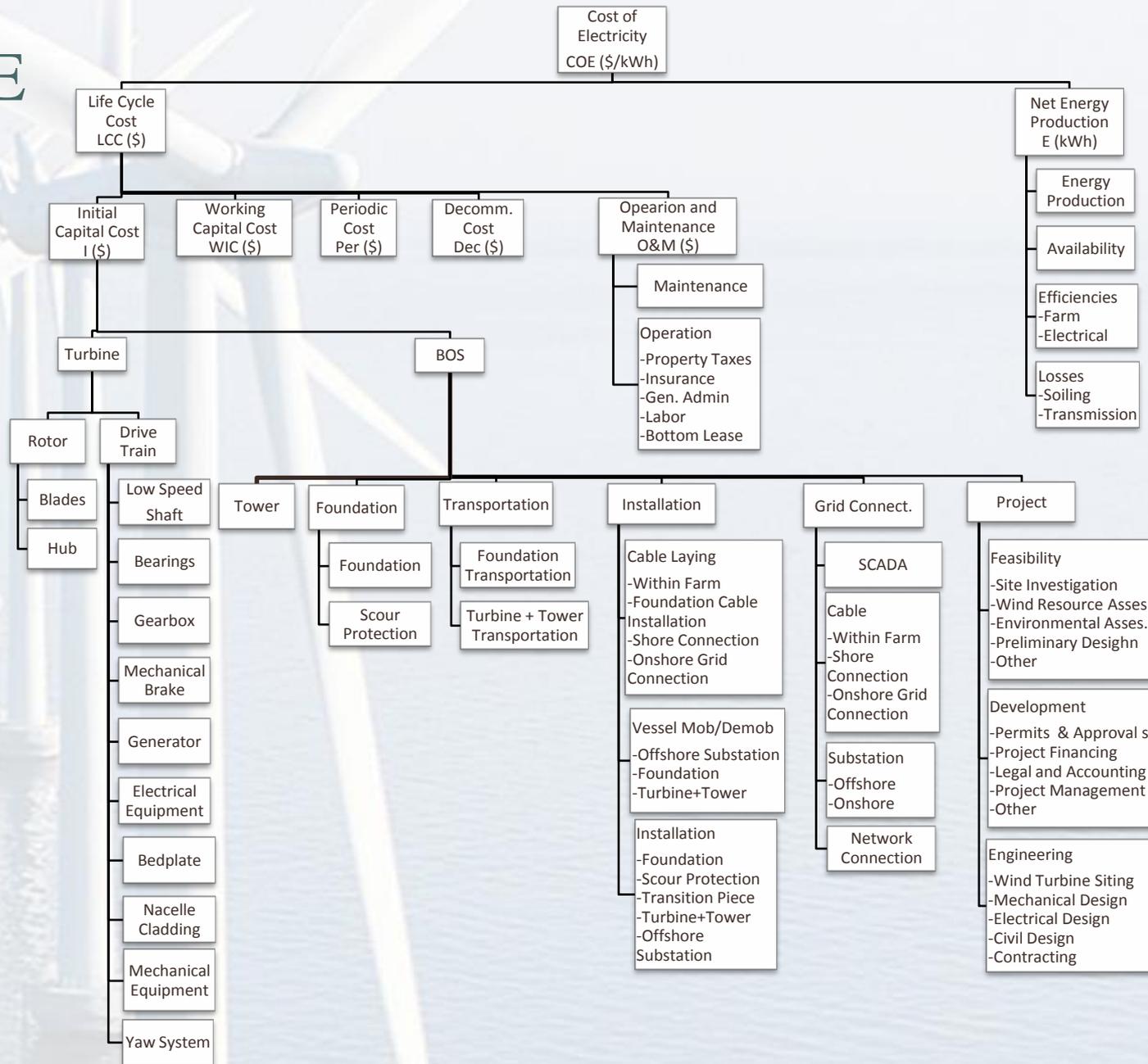
Turbine Power Curve

Theoretical Wind Power

Wind Speed



COE



Environment Module

- **REC**
- REC escalation factor
- **Avoided Emissions**
- Replaced generation type
Biomass, Coal, Diesel, Geothermal, Hydro, Natural Gas, Nuclear, Oil
- CO₂ emission ton/MWh
- CH₄ emission ton/MWh
- N₂O emission ton/MWh
- Fuel conversion efficiency
- Transmission and distribution losses
- GHG emission factor tCO₂/MWh
- **Cost of avoided emissions**



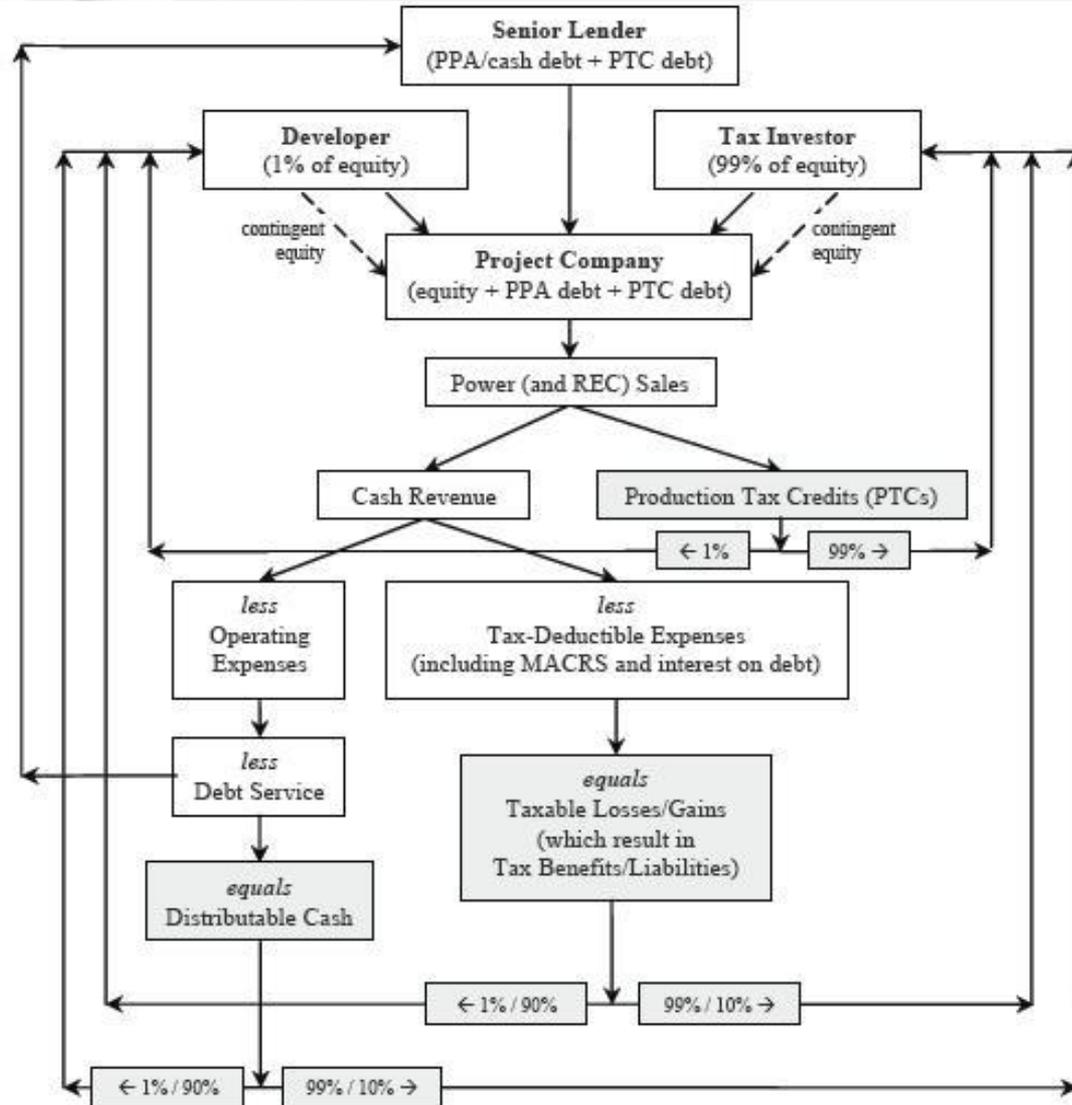
Financing Module

- Back Leveraged
- Cash & PTC Leveraged
- Cash Leveraged
- Corporate
- Institutional Investor Flip
- Pay-As-You-Go
- Strategic Investor Flip

Financing structures are adopted from report
“Wind Project Financing Structures: A Review & Comparative Analysis”
<http://eetd.lbl.gov/ea/emp/reports/63434.pdf>



Cash & PTC Leveraged



Scheduling Module

- Allocation of Funds during Construction (AFUDC)
- Interest During Construction (IDC)
- Task Durations
- Project Scheduling
- Gantt Chart

Scheduling Input Variables

| | | | |
|-------------------------|------------|-------|----------------------------------|
| Project Initiation Date | 1/2/2009 | | |
| Commissioning Date | 10/9/2012 | | |
| Construction Time | 3.77 years | | |
| Cost of Capital | 10.16% | 0.03% | |
| Equipment Escalation | 2.96% | 0.01% | |
| | | | \$174,660,891 \$1,644,796,437 |

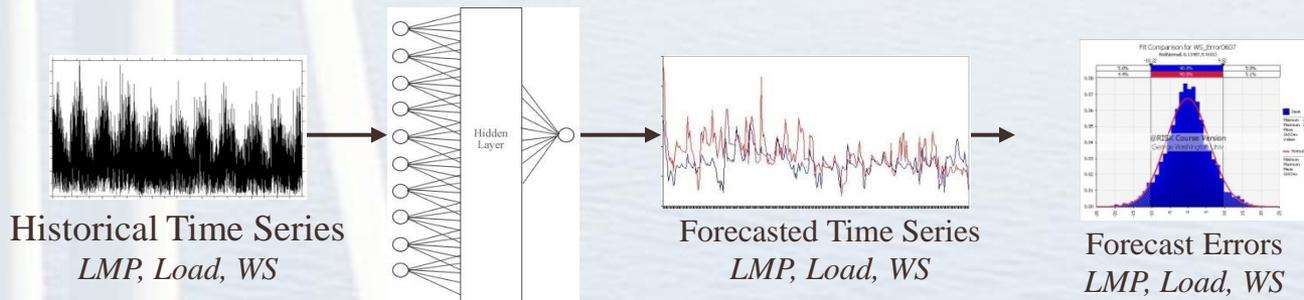
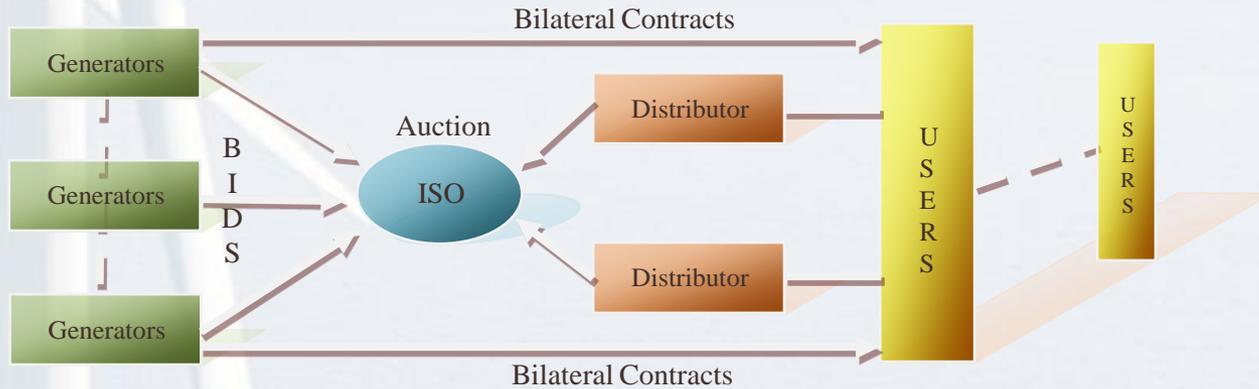
| WBS | Task Name | Duration | Start | Finish | Predecessor | 12/31/2008 | Escalated | IDC | ICC |
|------------|---------------------------------|-------------|------------------|-------------------|--------------------|---------------|---------------|--------------|---------------|
| 1 | Site Selection | | 1/2/2009 | 3/1/2009 | | | | | |
| 1.1 | Site Investigation | 30 | 1/2/2009 | 1/31/2009 | 1 | \$724,916 | \$724,974 | \$319,291 | \$1,044,265 |
| 1.2 | Site Feasibility | 30 | 1/31/2009 | 3/1/2009 | 1.2 | \$724,916 | \$726,869 | \$312,018 | \$1,038,887 |
| 2 | Permits and Approvals | | 3/1/2009 | 11/8/2010 | | | | | |
| 2.1 | Power Purchase Agreement | 30 | 3/1/2009 | 3/30/2009 | 2 | \$1,449,832 | \$1,456,736 | \$609,541 | \$2,066,278 |
| 2.2 | Environmental Impact Assessment | 365 | 3/1/2009 | 2/28/2010 | 2 | \$4,349,495 | \$4,370,209 | \$1,828,624 | \$6,198,834 |
| 2.3 | Met Mast Approval | 20 | 3/30/2009 | 4/18/2009 | 2.1 | \$2,899,663 | \$2,920,285 | \$1,190,197 | \$4,110,482 |
| 2.4 | Met Mast Installation | 5 | 4/18/2009 | 4/22/2009 | 2.3 | \$724,916 | \$731,189 | \$292,852 | \$1,024,021 |
| 2.5 | Permit Application | 1 | 2/28/2010 | 2/28/2010 | 2.1, 2.2 | \$9,898,969 | \$9,000,421 | \$2,591,219 | \$11,591,540 |
| 2.6 | Application Approval | 225 | 2/28/2010 | 10/10/2010 | 2.5 | \$1,449,832 | \$1,500,070 | \$431,870 | \$1,931,940 |
| 2.7 | Project Financing | 30 | 10/10/2010 | 11/8/2010 | 2.6 | \$10,873,736 | \$11,455,314 | \$2,447,050 | \$13,902,364 |
| 2.8 | Legal & Accounting | 30 | 10/10/2010 | 11/8/2010 | 2.7 | \$7,249,158 | \$7,636,876 | \$1,631,367 | \$9,268,243 |
| 3 | Site Development | | 3/30/2009 | 5/29/2010 | | | | | |
| 3.1 | Preliminary Design | 20 | 3/30/2009 | 4/18/2009 | 2.1 | \$1,449,832 | \$1,460,143 | \$695,098 | \$2,055,241 |
| 3.2 | Wind Resource Assessment | 365 | 4/22/2009 | 4/21/2010 | 2.4 | \$1,449,832 | \$1,462,850 | \$693,680 | \$2,046,529 |
| 3.3 | Wave Assessment | 365 | 4/22/2009 | 4/21/2010 | 2.4 | \$724,916 | \$731,425 | \$291,840 | \$1,023,265 |
| 3.4 | Wind Turbine Siting | 20 | 4/21/2010 | 5/10/2010 | 3.2, 3.3 | \$1,739,798 | \$1,807,638 | \$498,533 | \$2,296,171 |
| 3.5 | Mechanical Design | 20 | 4/21/2010 | 5/10/2010 | 3.2, 3.3 | \$1,739,798 | \$1,807,638 | \$498,533 | \$2,296,171 |
| 3.6 | Electrical Design | 20 | 4/21/2010 | 5/10/2010 | 3.2, 3.4 | \$1,739,798 | \$1,807,638 | \$498,533 | \$2,296,171 |
| 3.7 | Civil Design | 20 | 4/21/2010 | 5/10/2010 | 3.2, 3.5 | \$1,739,798 | \$1,807,638 | \$498,533 | \$2,296,171 |
| 3.8 | Final Design | 20 | 5/10/2010 | 5/29/2010 | 3.4, 3.5, 3.6, 3.7 | \$1,739,798 | \$1,810,406 | \$477,722 | \$2,288,127 |
| 4 | Project Build | | 11/8/2010 | 9/25/2012 | | | | | |
| 4.1 | Contracting | 30 | 11/8/2010 | 12/7/2010 | 2.6 | \$2,899,663 | \$3,061,893 | \$625,602 | \$3,687,495 |
| 4.2 | Order & Manufacture | | 12/7/2010 | 7/28/2012 | | | | | |
| 4.2.1 | Turbines | 200 | 12/7/2010 | 6/24/2011 | 4.1 | | | | |
| 4.2.2 | Towers | 200 | 12/7/2010 | 6/24/2011 | 4.1 | | | | |
| 4.2.3 | Foundations | 200 | 12/7/2010 | 6/24/2011 | 4.1 | | | | |
| 4.2.4 | Cables | 200 | 12/7/2010 | 6/24/2011 | 4.1 | | | | |
| 4.2.5 | Substations | | 12/7/2010 | 7/28/2012 | | | | | |
| 4.2.5.1 | Offshore Substation | 600 | 12/7/2010 | 7/28/2012 | 4.1 | | | | |
| 4.2.5.2 | Onshore Substation | 200 | 12/7/2010 | 6/24/2011 | 4.1 | | | | |
| 4.3 | Manufacture Payments | | 12/7/2010 | 12/7/2010 | | | | | |
| 4.3.1 | Turbines | 1 | 12/7/2010 | 12/7/2010 | 4.1 | \$351,893,799 | \$372,439,706 | \$72,659,868 | \$445,099,574 |
| 4.3.2 | Towers | 1 | 12/7/2010 | 12/7/2010 | 4.1 | \$142,838,381 | \$151,182,535 | \$29,494,446 | \$180,676,981 |
| 4.3.3 | Foundations | 1 | 12/7/2010 | 12/7/2010 | 4.1 | \$55,362,189 | \$58,596,268 | \$11,431,641 | \$70,027,910 |
| 4.3.4 | Cables | 1 | 12/7/2010 | 12/7/2010 | 4.1 | \$35,984,900 | \$38,087,021 | \$7,430,459 | \$45,517,480 |
| 4.3.5 | Substations | 1 | 12/7/2010 | 12/7/2010 | 4.1 | | | | |
| 4.3.5.1 | Offshore Substation | 1 | 12/7/2010 | 12/7/2010 | 4.1 | \$30,975,000 | \$32,784,459 | \$6,395,973 | \$39,180,432 |
| 4.3.5.2 | Onshore Substation | 1 | 12/7/2010 | 12/7/2010 | 4.1 | \$3,472,000 | \$3,674,823 | \$716,927 | \$4,391,750 |
| 4.4 | Installation | | 6/24/2011 | 12/17/2011 | | | | | |
| 4.4.1 | Foundations | 45 | 6/24/2011 | 9/7/2011 | 4.2.3 | | | | |
| 4.4.2 | Cables | 45 | 9/7/2011 | 9/20/2011 | 4.2.4, 4.4.1 | | | | |
| 4.4.3 | Towers | 45 | 9/20/2011 | 11/3/2011 | 4.2.2, 4.4.2 | | | | |
| 4.4.4 | Turbines | 45 | 11/3/2011 | 12/17/2011 | 4.2.1, 4.4.3 | | | | |
| 4.4.5 | Substations | | 9/20/2011 | 9/25/2012 | | | | | |
| 4.4.5.1 | Offshore Substation | 60 | 7/28/2012 | 9/25/2012 | 4.4.2, 4.4.5.1 | | | | |
| 4.4.5.2 | Onshore Substation | 45 | 9/20/2011 | 11/3/2011 | 4.4.2, 4.4.5.2 | | | | |
| 4.5 | Installation Payments | | 6/24/2011 | 11/3/2011 | | | | | |
| 4.5.1 | Turbines | 1 | 11/3/2011 | 11/3/2011 | 4.4.4 | \$34,748,371 | \$37,771,790 | \$3,575,216 | \$41,347,006 |
| 4.5.2 | Towers | 1 | 9/20/2011 | 9/20/2011 | 4.4.3 | \$25,946,035 | \$27,995,497 | \$3,009,966 | \$31,005,063 |
| 4.5.3 | Foundations | 1 | 6/24/2011 | 6/24/2011 | 4.4.1 | \$47,895,850 | \$51,512,713 | \$6,884,851 | \$58,397,564 |
| 4.5.4 | Cables | 1 | 8/7/2011 | 8/7/2011 | 4.4.2 | \$49,005,495 | \$52,893,241 | \$6,373,706 | \$59,266,946 |
| 4.5.5 | Substations | | 9/20/2011 | 9/25/2012 | | | | | |
| 4.5.5.1 | Offshore Substation | 1 | 7/28/2012 | 7/28/2012 | 4.4.5.1 | \$9,816,000 | \$10,902,867 | \$213,142 | \$11,116,009 |
| 4.5.5.2 | Onshore Substation | 1 | 9/20/2011 | 9/20/2011 | 4.4.5.2 | \$2,592,000 | \$2,807,561 | \$301,818 | \$3,109,379 |
| 4.6 | Last Payments | 1 | 9/25/2012 | 9/25/2012 | 4.4 | \$483,911,482 | \$540,051,967 | \$2,008,927 | \$542,600,895 |
| 5 | Project Management | 1362 | 1/2/2009 | 9/25/2012 | | | | | |
| 5 | Commissioning | 15 | 9/25/2012 | 10/9/2012 | | \$16,122,894 | \$16,124,363 | \$7,982,270 | \$26,106,623 |
| 6 | Operation | 7300 | 10/9/2012 | 10/9/2032 | | \$13,468,231 | \$15,030,734 | \$0 | \$15,030,734 |
| 8 | Decommissioning | 60 | 10/3/2032 | 12/1/2032 | | | | | |

| | |
|----------------------------|-----------|
| Payment Breakdown % | |
| Manufacture Payments | 70% |
| Installation Payments | 80% |
| Last Payments | Remaining |



Power Network Module

OFWIC Power Market Model

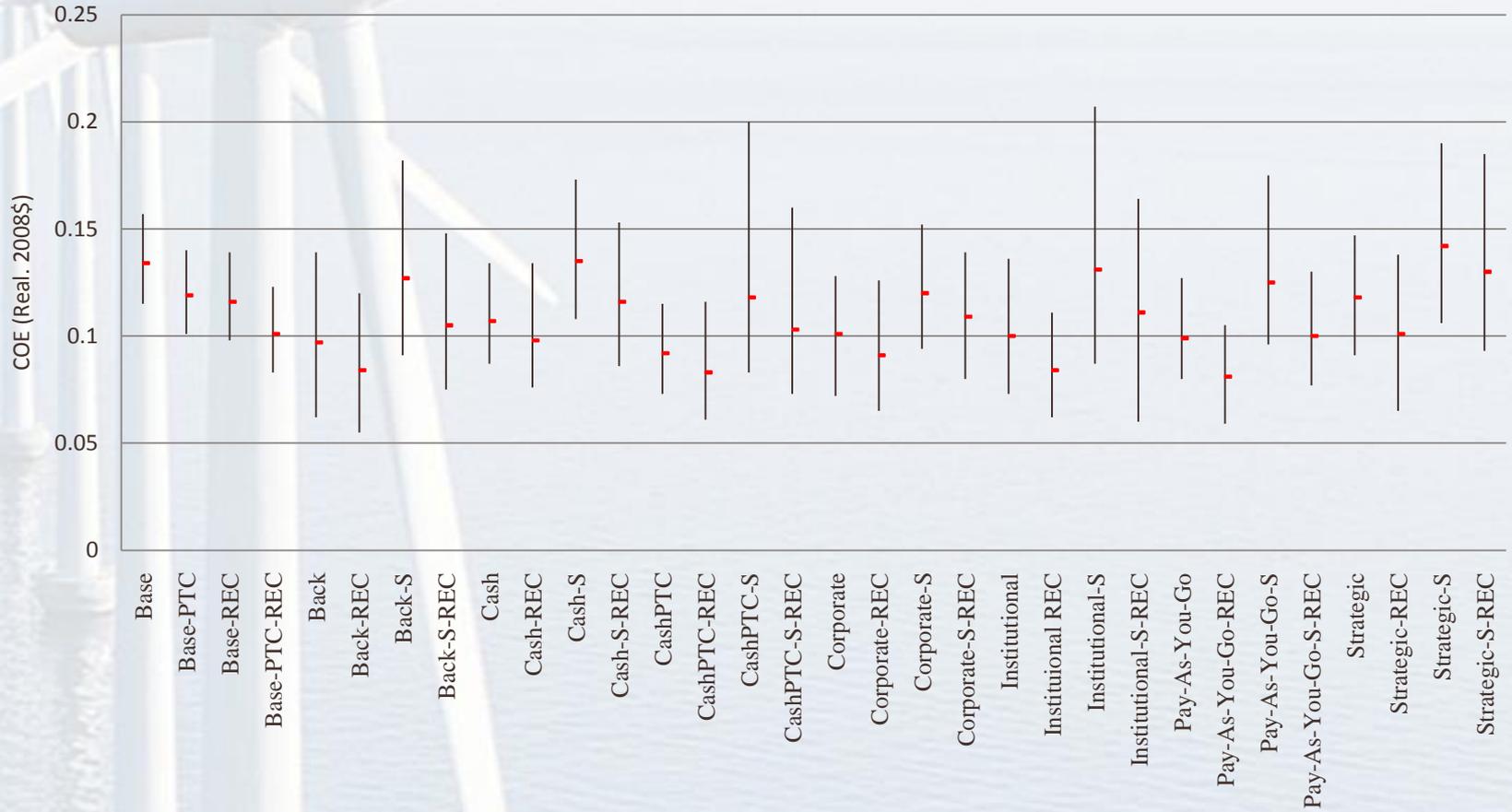


Simulation - Optimization

- Parametric optimization
- Complex, large stochastic system
- Formulation of objective function is difficult
- Non-linear probabilistic elements
- Simulation-based evaluation of the objective function
- Genetic algorithms



Case Study



Future Work

- More sophisticated and analytic models for
 - O&M cost estimation
 - Farm efficiency and transmission loss estimations
 - Updated component weight and cost estimations
- Expanded model scope to include
 - Power flow problem
 - Future foundation designs
 - Different pollutant trading
 - Different feed-in tariffs
 - Different point of views, e.g. other generators, market itself, ISO and public.
- To analyze nationwide and hybrid scenarios
- Sensitivity analysis including financing and power network parameters
- A real life comparison



Questions



http://www.hornsrev.dk/Engelsk/default_ie.htm

